



Dart Aerospace Ltd.
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RBE350A94-3700-C-1A
Job Sheet 178991



0041723

Part No: RBE350A94-3700-C-1A

Job Qty: 6 ea

Part Name: Adjustable Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/19/18	7/19/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	6 pcs	7/19/18	7/19/18	0.00	2.00	Small Fab-3		MLC
110	QC	6 pcs	7/19/18	7/19/18	0.00	0.00	QC5		MLC
130	Packaging	6 pcs	7/19/18	7/19/18	0.00	0.00	Packaging3-2		MLC
140	QC21-SA	6 Ea	7/19/18	7/19/18	0.00	0.00	QC21		DAS

Part Op 100 - Assemble as per DWG sheet 2
Descriptions:

JUL 30 2018

53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	18 Ea (2 ea)	90-Start up Operation	50840600
92373A181	Roll Pin 1/8 X 3/4	18 Ea (2 ea)	90-Start up Operation	5054480
92373A251	Slotted Spring Pin	9 Ea (1 ea)	90-Start up Operation	5036841
CL-2-C	Lanyard Wire	4.9980 ft (.833 ea)	90-Start up Operation	5026828
NAS1756-12	Remove Before Flight	9 Ea (1 ea)	90-Start up Operation	5055799
RBE350A94-3700-C-01	Tube	9 Ea (1 ea)	90-Start up Operation	5044222
RBE350A94-3700-C-03	Bolt	9 Ea (1 ea)	90-Start up Operation	5060149
RBE350A94-3700-C-05	Bottom	9 Ea (1 ea)	90-Start up Operation	5094870
RBE350A94-3700-C-07	Top	9 Ea (1 ea)	90-Start up Operation	5075991
RBE350A94-3700-C-09	Knurled Nut	9 Ea (1 ea)	90-Start up Operation	5043409

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	12	1,097	0
	92373A181	12	264	0
	92373A251	6	132	0
	CL-2-C	5	471	0
	NAS1756-12	6	342	0
	RBE350A94-3700-C-01	6	37	0
	RBE350A94-3700-C-03	6	39	0
	RBE350A94-3700-C-05	6	0	0
	RBE350A94-3700-C-07	6	30	0
	RBE350A94-3700-C-09	6	41	0



Container No: S097132

Part: RBE350A94-3700-C-1A

Job No: 178991

Serial No/Batch: S097132

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 07/27/18

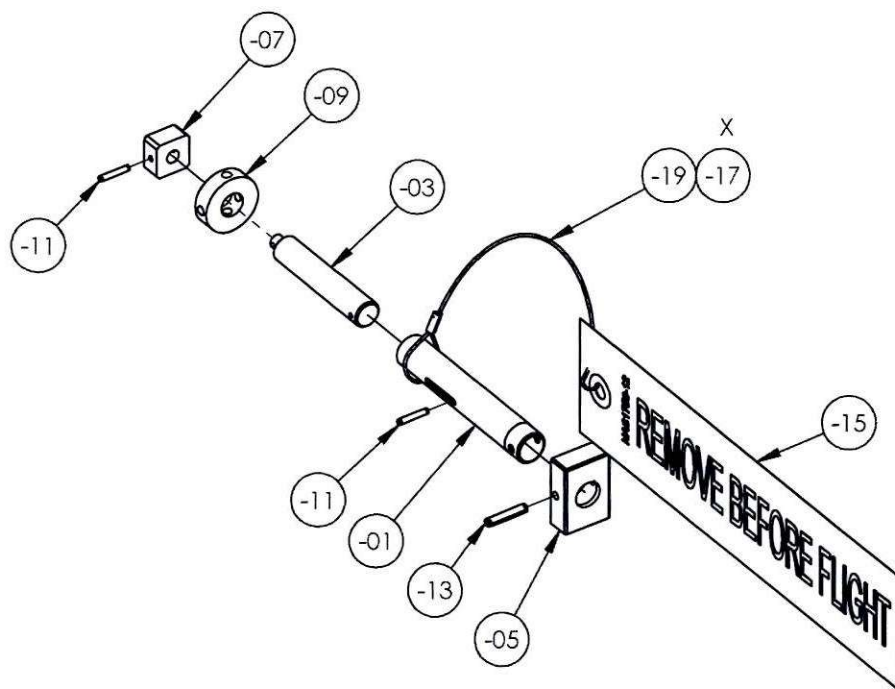
Part Specifications

Specifications could not be found.

Plex 7/19/18 3:07 PM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	16-0286	-1A ADDED DRAWING.	2/28/2017	RJC	SM



-1A
ADJUSTABLE BRACE ASSEMBLY

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-1A	REV 6
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	EUROCOPTER AS350/355
APPROVED: MACKOVJAK	
SCALE 1:4	DATE 8/21/2012 SHEET 2 OF 7